



## 2016 Price List

### Block Machining

Clean	65.00
Tap oil holes & install restrictors SBC or BBC	40.00
Clearance block for rods	Hourly Rate
Resize Block (up to .060)	
4 Cylinder	110.00
6 Cylinder	137.50
8 Cylinder	165.00
Street Finish Cylinder Honing	
4 Cylinder	165.00
6 Cylinder	190.00
8 Cylinder	220.00

\*\*Discount: \$40 for bore and hone combination

### Competition Block Machining

Bore 8 Cylinder (up to .060)	165.00
Competition Hone with Plates	335.00
**Discount: \$40 for bore and hone combination	
Deck square mains with fixture	220.00
Install sleeve (labor)	180.00
Install cam bearings	75.00
Install freeze plugs (each)	4.50
Line hone (touch-in)	200.00
includes cut caps	220.00
Line hone damaged blocks	Hourly Rate
Sonic check block	120.00
Set Main Bearing Clearance	60.00

### Crankshaft Services

Chamfer Oil Holes	75.00
Magnaflux	38.00
Clean and Polish	75.00

### Competition Head Work

Competition Multi-Angle valve job	350.00
Assemble & Set installed height	65.00
Back cut valves (each)	5.00
Cut for teflon seals	50.00
Cut for oversize springs diameter only	65.00
Machine for screw-in studs	165.00
canted heads	200.00
Install bronze guides & wet hone to size	250.00
Cylinder Head Porting	Price on Request

### Competition Engine Services

File-fit rings	85.00
Blueprinting	Price on Request
Side Clearance Rods	Price on Request
Degree Cam	Price on Request
C.C. Heads	Hourly Rate
Custom Engine Assembly	Price on Request
Check Bearing Clearances	Price on Request

### Replace Seats

Set up & first seat	35.00
Each Additional Seat	18.00

### Head Re-Surfacing

4 Cylinder		
	Cast Iron	65.00
	Aluminum	65.00
Straight 6 Cylinder		
	Cast Iron	80.00
	Aluminum	80.00
V-6 or V-8 (up to .010)		
	Cast Iron	65.00 each
	Aluminum	65.00 each

\*\*Intake or exhaust side priced per job

\*\*Additional charge for extra set up



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### Rod and Piston Work

Remove & replace press fit (each)	11.00
Remove & Replce non stock applications	Hourly Rate
Check big end (each)	4.50
Check big end & hone to size (each)	11.00
Magnaflux rods (each)	4.50

### Rod and Piston Work

Pin-fit small end (each)	10.00
Re-bush small end (each)	Hourly Rate
Pin fit piston (each)	10.00
Fly-cut reliefs, dome machining, & contouring	Hourly Rate
Set rod clearance	65.00

### Head Work

Valve Job	
4 Cylinder	121.00
4 Cylinder (4 Valve)	154.00
For non-adjustable valves add	33.00
6 Cylinder	187.00
6 Cylinder (4 Valve)	231.00
For non-adjustable valves add	44.00
8 Cylinder	242.00
8 Cylinder (4 Valve)	297.00
For non-adjustable valves add	55.00
Replace Valve Guides (1-4)	14.00
Replace Valve Guides (5 and up)	12.00
Magnaflux (per head)	27.50
**Disassembly and assembly included on most applications	

### Intake & Cylinder Head Porting

Price on Request

### Balancing Services

Complete Rotating Assembly	295.00
Crankshaft ONLY	187.50
Pistons	Hourly Rate
Rods	Hourly Rate

### Balancing Services

Heavy Metal Installation Labor (per slug)	45.00
**Heavy metal pricing based on size and quantity	Price on Request

### Competition Engine Services

File-fit rings	82.00
Blueprinting	Price on Request
Side Clearance Rods	Price on Request
Degree Cam	75.00/hour
C.C. Heads	60.00/hour
Custom engine assembly	Price on Request
Check bearing clearances	Price on Request

### Flow Testing & Porting

Flow single intake and exhaust	60.00
Each Additional Hour	65.00

### Miscellaneous Cleaning Services

Clean iron intake	45.00
Clean & glass bead aluminum intake	Starting at 75.00
Clean Cylinder Heads (each)	28.00
Clean Block	66.00
Clean Crankshaft	35.00
Rod Cleaning	4.00 each

### Dyno Services

600.00/day